

## SURFACE FINISHING DATASHEET

TROWALISIEREN GLEITSCHLEIFEN	
VERFAHREN	Tellerfliehkraftanlage
SPALTMASS MIN.	0.3 <i>mm</i>
FÜLLMENGE	14 Liter
BAUTEILGEWICHT MAX.	1.4 kg

OBERFLÄCHENGLÄTTUNG	
STRAHLMEDIUM	Kunststoffkugeln
ZYKLUSZEIT	5 - 15 <i>min</i>
STRAHLDRUCK	4 - 6 <i>bar</i>

STRAHLEN REINIGUNG	
STRAHLMEDIUM	Glaskugeln
DURCHLAUFZEIT	3 - 10 <i>min</i>
STRAHLDRUCK	2 - 3 bar

LACKIEREN FÄRBEN	
VOLUMEN	80 Liter
BAUTEIL	390 X 360 <i>mm</i>
ZYKLUSZEIT	150 <i>min</i>
TEMPERATUR	BIS 115 ℃
EINDRINGTIEFE	0.2 <i>mm</i>
FARBEN	alle RAL Töne

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